MECO OMAHA CANTILEVER RACK

SERIES 1000 THROUGH SERIES 5000



FOR STORAGE AND EASY SELECTION OF BAR STOCK, PIPE, STRUCTURALS, TUBING AND OTHER LONG ITEMS OR WHERE UNINTERRUPTED DECKING IS REQUIRED.

MECO OMAHA manufactures five basic capacity series to fit your storage requirements – from Series 1000 Medium Duty through the Series 5000 Extra Heavy Duty.

Available in upright heights from 6' to 20' with 2' through 10' brace widths (measured on center). Arms are completely adjustable on 3" centers to accommodate an infinite variety of items. Straight arms are available in nine different lengths with or without lips. Heavy Duty and Extra Heavy Duty arms are both available in seven lengths with or without lips. Inclined arms are available in seven lengths with or without lips. A wide range of base sizes allows custom designing of rack systems to your individual needs. Uprights are punched on both sides for versatility and can be used single sided or double sided depending on the size of base used. Note that arms must never be placed on the back side of a single-based upright.

MECO OMAHA CANTILEVER RACKS are modular within each basic capacity series so that additional arms, uprights and cross braces may be ordered at any time to add to your existing system. Different sized arms may be interchanged on racks to further tailor your racks to different uses. Standard and Heavy Duty arms (page 28) are designed for use on Series 3000, Series 4000 and Series 5000 uprights only. Series 1000 and Series 2000 components are not interchangeable with any other rack series.

Single sided uprights can be converted to doubles when used with longer bases designed to accommodate placement of arms on both sides. Upright capacities can be computed by multiplying the number of arms per upright by the individual arm capacities—NOT TO EXCEED TOTAL UPRIGHT CAPACITIES LISTED. Arm capacity is based on EVEN DISTRIBUTION OF LOAD. All racks are designed for quick assembly and come with complete instructions and hardware for installation.

Completely adjustable **MECO OMAHA** CANTILEVER RACKS eliminate storage problems. Heavy duty steel construction permits storage of tubes, bars, structurals and other long heavy items that must be kept off the floor. Bases can be used for extra storage. Forklift easily loads off and on arms and bases. Fast, convenient handling of heavy, long unwieldy stock. Instant accessibility to one piece or a full load. For longer materials, simply add braces and uprights to fit your requirements.

Specially designed **MECO OMAHA** CANTILEVER RACK systems may be required to meet your needs. **MECO OMAHA** representatives will work with you to develop the most feasible and economical rack system for your special situation. Special label requirements can be met at a additional cost. Ask us to quote prices and specifications for rack systems not covered in the **MECO OMAHA** BUYER'S GUIDE.

DETAILED SPECIFICATIONS ARE SET FORTH ON THE FOLLOWING PAGES						
DESCRIPTION	UPRIGHT HEIGHTS	PAGE NO.				
Series 1000 Medium Duty	6', 7', 8', 10', 12'	24				
Series 2000 Medium-Heavy Duty	8', 10', 12', 14', 16', 18', 20'	25				
Series 3000 Heavy Duty	8', 10', 12', 14', 15', 16', 18', 20'	26				
Series 4000 Standard Heavy Duty	8', 10', 12', 14', 15', 16', 18', 20'	27				
Series 5000 Extra Heavy Duty	12', 14', 15', 16', 18', 20'	28				
Series 1000 Starter and Add-on Units	6', 8', 10'	29				
Series 4000 Starter and Add-on Units	8', 10', 12'	29				

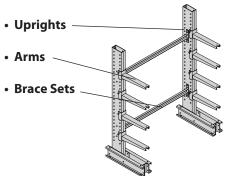
Standard color for all cantilever rack components is gray. Custom colors available at additional cost.

WHAT IS CANTILEVER RACK?

Cantilever Rack is a freestanding storage unit with horizontal load carrying arms extending outward from a single vertical column. The absence of a vertical support on the outboard ends of the arms permits uninterrupted storage of long lengths of material.

Cantilever Rack is the ideal system for storing furniture, steel bars, pipe and tubing, lumber and other long, heavy items that must be kept off the floor...provides instant accessibility to one piece or a full load. Forklift easily loads off and on arms and bases. Being modular in nature, additional arms, uprights and braces may be added as storage requirements change.

Cantilever Rack is comprised of three components:



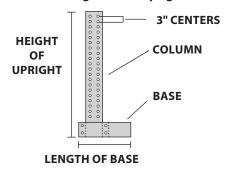
These components must be ordered in the appropriate quantities and capacities.

UPRIGHTS

Uprights consist of a vertical column and a horizontal base which is bolted to the column. A minimum of two uprights must be ordered to form a storage bay. Each edge of the column is punched vertically on 3" centers so it may be used as

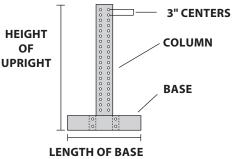
a single or double sided upright depending on the size of base used. **NOTE:** The arms must never be placed on the back side of a single sided upright and base. Standard upright and base color is gray.

Single Sided Upright



Holes are provided in the base to anchor the upright to the floor. Uprights must never be attached to walls, columns or other structures.

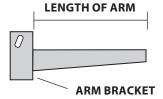
Double Sided Upright



ARMS

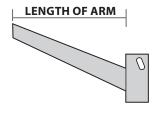
Cantilever Arms are the heart of the rack system. Proper selection can make or break a successful storage plan. **MECO OMAHA** offers straight arms (generally used for storing stable loads such as lumber, steel sheets, cartons and skids) and inclined arms (for cylindrical objects or loads that tend to roll forward). Arms can be adjusted

on 3" centers up and down the upright and are available in lengths to 60" in a variety of capacities. The hair pin keeper permits instant adjustability and is easily inserted and removed for adjustment of arm height. Lips are available on all **MECO OMAHA** arms. Standard arm color is gray.



Straight Arm

Straight arms up to 48" long have a minimum pitch of 3/8" per foot to compensate for deflection. 54" and 60" arms have a minimum pitch of 5/8" per foot.



Inclined Arm

Inclined arms have a pitch of 20° or approximately 4.36" per foot.



MECO OMAHA Hair Pin Keeper

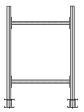
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BRACE SETS

Braces are structural channel members that are bolted between pairs of uprights to provide lateral stability to the rack system. X-bracing is utilized to increase the lateral stability of the taller (15' to 20') uprights. Brace

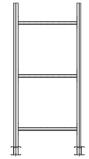
lengths are measured from centerline of upright to centerline of the next upright and are sold in sets rather than individual pieces. Standard brace color is gray.

Standard MECO OMAHA Brace Patterns



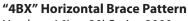
"2B" Horizontal Brace Pattern

Used on 6' to 10' Series 1000 uprights and 8' Series 2000, Series 3000 and Series 4000 uprights.

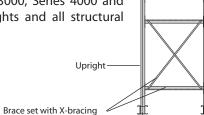


"3B" Horizontal Brace Pattern

Used on 12' Series 1000 uprights, 10' to 14' Series 2000, Series 3000 and Series 4000 uprights and 12' to 14' Series 5000 uprights.

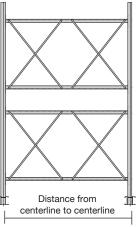


Used on 16' to 20' Series 2000 uprights, 15' to 20' Series 3000, Series 4000 and Series 5000 uprights and all structural cantilever rack.



"4BXX" Horizontal Brace Pattern

Used on all 15' to 20' uprights when the brace length exceeds 84" centerline to centerline of upright.





MECO OMAHA cantilever rack application consisting of uprights, arms and braces.

Standard color for all cantilever rack components is gray. Custom colors available at additional cost.

DESIGNING A CANTILEVER RACK SYSTEM

The key to a successful cantilever rack system is the answer to one question: **What is the product (load) being stored?** The answer must include the **length**, **depth**, **height** and

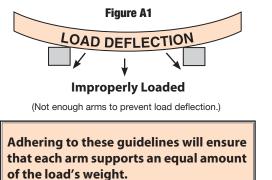
weight of the product. Once this data is ascertained it becomes a simple matter to determine the required arms, uprights and braces.

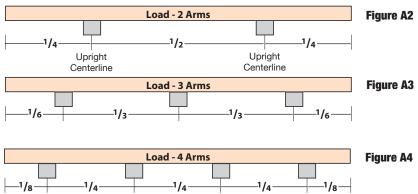
A. DETERMINE THE NUMBER AND SPACING OF ARMS

The load must be supported by enough arms to prevent load deflection. Deflection may cause damage to the load being stored as well as the arms (figure A1). To detect deflection, place the load over two wooden blocks (to represent cantilever arms) as shown in figure A2. If deflection is not present it is acceptable to use a two arm system as long as this does not create an overload

condition. If the load shows deflection use three blocks as shown in figure A3 or four blocks as in figure A4.

IMPORTANT: The load should overhang the end arms by one-half the distance from upright centerline to upright centerline. Failure to observe this measure may cause an overload condition on the arms.

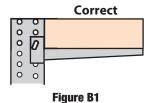




B. DETERMINE THE LENGTH OF THE ARMS

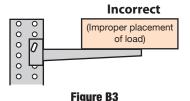
The depth of the load should never exceed the length of the arm. A 48" wide bundle of plywood requires a 48" long arm, bundles of steel 24" wide require a 24" arm and so on. Rated

arm capacities may be seriously diminished if proper loading techniques are not observed. Figures B1, B2 and B3 illustrate correct and incorrect arm loading.



Incorrect

O O O (Load exceeds length of arm)



NOTE: All arm capacities are based on an evenly distributed load as in figures B4 and B5 below.

Figure B2

Evenly Distributed Load Tip Loading **Centered Load** (front to back) Arm capacity may be **Full rated arm capacity Full rated arm capacity** reduced by up to 50% Centerline 00000 0 00000 0 0 0 0 0 of arm 0 Correct Incorrect Correct Figure B5 Figure B4 Figure B6

C. DETERMINE THE HEIGHT OF THE UPRIGHT

When determining the height of the upright it is important to consider the ceiling height, forklift reach, sprinkler systems and other factors, such as local building codes that might affect the overall height.

The height of the upright in figure C1 is determined by adding the base height, the number of loads to be stored, the arm thickness plus 6" clearance between the load and next arm. Contact your **MECO OMAHA** sales professional for various rack dimensions such as base height and arm thickness.

<u>IMPORTANT:</u> The load placed on the base does not diminish the rated capacity of the upright. Thus, the heaviest loads should be placed on the base.

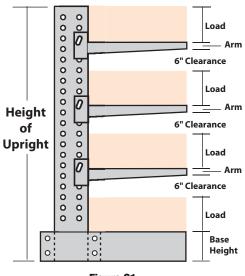


Figure C1

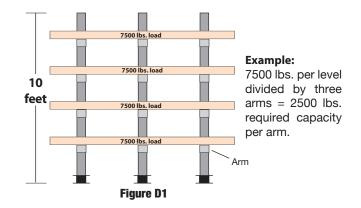
D. DETERMINE ARM AND UPRIGHT CAPACITIES

As previously discussed, each arm supports an equal amount of the load's weight. By determining the number of arms per level and dividing it into the weight per level, the required arm capacity can be determined (see example at right).

To determine the required capacity of each upright, multiply the number of arms per side by the load on each arm. In figure D1, each arm holds 2500 lbs. Twelve arms per side times 2500 lbs. per arm equals 30,000 lbs., which when divided by three uprights, results in a required minimum capacity of 10,000 lbs. per upright.

The correct upright can be selected by matching the minimum upright capacity of 10,000 lbs. with the upright capacities set forth on the following pages. Assuming a 48" arm, the U1061-NS on page 26 with 10,200 lbs. capacity and the U1061 on page 27 with 12,600 lbs. capacity are the only uprights that will handle the load. **NOTE:** The Series 1000 MU1057 has only 3100 lbs. capacity while the Series 2000 2U1062 has 8600 lbs. capacity.

The proper 48" arm (requiring 2500 lbs. of capacity) can be found on page 28: either the XHDSA48 at 2500 lbs. or the XHDSA483M at 3000 lbs. capacity.



<u>NOTE:</u> Total arm capacity must never exceed total upright capacity.

E. DETERMINE BRACE LENGTH

Brace length is defined as the horizontal distance from centerline of upright to centerline of the next upright. Refer

to the various brace set charts for the brace length that most closely matches the arm spacing determined in step A.

The following pages set forth MECO OMAHA's wide range of cantilever racks – beginning with the Series 1000 Medium Duty on page 24 through the Series 5000 Extra Heavy Duty on page 28. MECO OMAHA representatives will work with you to develop the most feasible and economical rack system for your unique situation.

SERIES 1000 MEDIUM DUTY CANTILEVER RACK

EXCELLENT LOW COST STORAGE SYSTEM • IDEAL FOR MAINTENANCE DEPARTMENTS AND TOOL ROOMS

High quality **MECO OMAHA** Series 1000 Cantilever Rack is designed for use where heavier capacities are not required. This rack is similar to our popular heavier duty racks except for the use of lighter gauge steel and smaller dimensions of component parts. Available in 6', 7', 8', 10' and 12' single and double sided uprights with a choice of eight standard brace lengths (measured on center) to accommodate 12", 18", 24", 30", 36", 42" and 48" straight or inclined arms. Arms are completely adjustable on 3" centers up and down the full length of the uprights. Two or more uprights can be assembled into a continuous system.

This sturdy and stable rack is as convenient and versatile as the heavier duty racks but priced lower to reflect the reduced capacity. Installation is quick and easy. Racks can be tailored to your individual requirements. Uprights facilitate manual loading and unloading. Open base design affords easy forklift accessibility. Ideal for storing bar stock, pipe, tubing, lumber and many lightweight or hard-to-stock items that must be kept off the floor.



• EVERY ITEM READILY AVAILABLE

• ALL WEIGHTS INCLUDE HARDWARE

MECO OMAHA SERIES 1000 UPRIGHTS, ARMS and BRACE SETS are not interchangeable with any other rack series.

	SINGLE SIDED UPRIGHTS						
HEIGHT OF	LENGTH	LENGTH	WEIGHT	CAPACITY	MODEL		
UPRIGHT	OF BASE	OF ARM	(LBS)	(LBS)	NO.		
6'	33" 12" & 18 33" 24" 45" 30" 45" 36"		82 82 90 90	8,100 & 6,600 5,500 4,700 4,100 3,700 & 3,300	MU633 MU633 MU645 MU645 MU657		
7'	57" 33" 33" 45" 45" 57"	42" & 48" 12" & 18" 24" 30" 36" 42" & 48"	89 89 97 97 107	7,900 & 6,400 5,300 4,600 4,100 3,700 & 3,300	MU733 MU733 MU745 MU745 MU757		
8'	33"	12" & 18"	96	7,600 & 6,300	MU833		
	33"	24"	96	5,300	MU833		
	45"	30"	104	4,500	MU845		
	45"	36"	104	4,000	MU845		
	57"	42" & 48"	114	3,600 & 3,200	MU857		
10'	33"	12" & 18"	110	7,100 & 5,900	MU1033		
	33"	24"	110	5,000	MU1033		
	45"	30"	118	4,400	MU1045		
	45"	36"	118	3,800	MU1045		
	57"	42" & 48"	128	3,400 & 3,100	MU1057		
12'	33"	12" & 18"	124	6,500 & 5,400	MU1233		
	33"	24"	124	4,700	MU1233		
	45"	30"	132	4,100	MU1245		
	45"	36"	132	3,700	MU1245		
	57"	42" & 48"	142	3,300 & 3,000	MU1257		

STRAIGHT ARMS							
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP			
12"	1000 lbs	6 lbs	MSA12	MSA12L			
18"	750 lbs	7 lbs	MSA18	MSA18L			
24"	600 lbs	8 lbs	MSA24	MSA24L			
30"	500 lbs	9 lbs	MSA30	MSA30L			
36"	36" 400 lbs		MSA36	MSA36L			
42"	350 lbs	13 lbs	MSA42	MSA42L			
48"	300 lbs	15 lbs	MSA48	MSA48I			

STRAIGHT ARMS have a minimum pitch of 3/s" per foot to compensate for deflection. Arm capacities are based on an evenly distributed load.

	DOUBLE SIDED UPRIGHTS						
HEIGHT OF LENGTH UPRIGHT OF BASE		LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL NO.		
	54"	12" & 18"	99	16,200 & 13,200	MDU654		
	54"	24"	99	11,000	MDU654		
6'	78"	30"	115	9,400	MDU678		
	78"	36"	115	8,200	MDU678		
	102"	42" & 48"	135	7,400 & 6,600	MDU6102		
	54"	12" & 18"	106	15,800 & 12,800	MDU754		
	54"	24"	106	10,600	MDU754		
7'	78"	30"	122	9,200	MDU778		
	78"	36"	122	8,200	MDU778		
	102"	42" & 48"	142	7,400 & 6,600	MDU7102		
	54"		113	15,200 & 12,600	MDU854		
	54"	24"	113	10,600	MDU854		
8'	78"	30"	129	9,000	MDU878		
	78"	36"	129	8,000	MDU878		
	102"	42" & 48"	149	7,200 & 6,400	MDU8102		
	54"	12" & 18"	127	14,200 & 11,800	MDU1054		
	54"	24"	127	10,000	MDU1054		
10'	78"	30"	143	8,800	MDU1078		
	78"	36"	143	7,600	MDU1078		
	102" 42" & 48"		163	6,800 & 6,200	MDU10102		
	54"	12" & 18"	141	13,000 & 10,800	MDU1254		
	54"	24"	141	9,400	MDU1254		
12'	78"	30"	157	8,200	MDU1278		
	78"	36"	157	7,400	MDU1278		
	102"	42" & 48"	177	6,600 & 6,000	MDU12102		

INCLINED ARMS							
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP			
12"	1000 lbs	6 lbs	MIA12	MIA12L			
18"	750 lbs	7 lbs	MIA18	MIA18L			
24"	600 lbs	8 lbs	MIA24	MIA24L			
30"	500 lbs	9 lbs	MIA30	MIA30L			
36" 400 lbs		10 lbs	MIA36	MIA36L			
42" 350 lbs		13 lbs	MIA42	MIA42L			
48"	300 lbs	15 lbs	MIA48	MIA48L			

INCLINED ARMS have a pitch of 20 degrees or approximately 4.36" per foot. Arm capacities are based on an evenly distributed load.

NOTE: Arm lips are not intended to bear any portion of the load.

	BRACES FOR 6' - 10' U	PRIGHTS - SET OF TWO	BRACES FOR 12' UPRIGHTS - SET OF THREE		
LENGTH*	MODEL NO.	WEIGHT	MODEL NO.	WEIGHT	
23"	M2B24	21 lbs	M3B24	31 lbs	
35"	M2B36	28 lbs	M3B36	41 lbs	
41"	M2B42	31 lbs	M3B42	47 lbs	
47"	M2B48	35 lbs	M3B48	52 lbs	
59"	M2B60	42 lbs	M3B60	62 lbs	
71"	M2B72	49 lbs	M3B72	73 lbs	
83"	M2B84	56 lbs	M3B84	83 lbs	
95"	M2B96	63 lbs	M3B96	94 lbs	

^{*} Length of braces is measured from center of upright to center of upright.



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SERIES 2000 MEDIUM-HEAVY DUTY CANTILEVER RACK

	SINGLE SIDED UPRIGHTS							
HEIGHT OF LENGTH LENGTH WEIGHT CAPACITY MODE UPRIGHT OF BASE OF ARM (LBS) (LBS) NO.								
8'	38"	12" & 18"	188	18,100 & 15,300	2U838			
	38"	24"	188	13,300	2U838			
	50"	30" & 36"	201	11,800 & 10,600	2U850			
	62"	42" & 48"	215	9,600 & 8,800	2U862			
10'	38"	12" & 18"	217	17,400 & 14,900	2U1038			
	38"	24"	217	13,100	2U1038			
	50"	30" & 36"	230	11,500 & 10,300	2U1050			
	62"	42" & 48"	244	9,400 & 8,600	2U1062			
12'	38"	12" & 18"	245	16,800 & 14,500	2U1238			
	38"	24"	245	12,600	2U1238			
	50"	30" & 36"	258	11,200 & 10,200	2U1250			
	62"	42" & 48"	272	9,300 & 8,500	2U1262			
14'	38"	12" & 18"	272	16,200 & 14,100	2U1438			
	38"	24"	272	12,300	2U1438			
	50"	30" & 36"	285	10,900 & 9,800	2U1450			
	62"	42" & 48"	299	8,900 & 8,300	2U1462			
16'	38"	12" & 18"	299	15,800 & 13,800	2U1638			
	38"	24"	299	12,100	2U1638			
	50"	30" & 36"	312	10,600 & 9,400	2U1650			
	62"	42" & 48"	326	8,400 & 7,500	2U1662			
18'	38"	12" & 18"	326	15,700 & 13,700	2U1838			
	38"	24"	326	11,900	2U1838			
	50"	30" & 36"	339	10,400 & 9,200	2U1850			
	62"	42" & 48"	353	8,200 & 7,400	2U1862			
20'	38"	12" & 18"	353	15,600 & 13,600	2U2038			
	38"	24"	353	11,700	2U2038			
	50"	30" & 36"	366	10,200 & 9,000	2U2050			
	62"	42" & 48"	380	8,100 & 7,300	2U2062			

	DOUBLE SIDED UPRIGHTS						
HEIGHT OF	LENGTH	LENGTH	WEIGHT (LBS)	CAPACITY	MODEL		
UPRIGHT	OF BASE	OF ARM		(LBS)	NO.		
8'	59"	12" & 18"	216	36,200 & 30,600	2DU859		
	59"	24"	216	26,600	2DU859		
	83"	30" & 36"	243	23,600 & 21,200	2DU883		
	107"	42" & 48"	270	19,200 & 17,600	2DU8107		
10'	59"	12" & 18"	245	34,800 & 29,800	2DU1059		
	59"	24"	245	26,200	2DU1059		
	83"	30" & 36"	272	23,000 & 20,600	2DU1083		
	107"	42" & 48"	299	18,800 & 17,200	2DU10107		
12'	59"	12" & 18"	273	33,600 & 29,000	2DU1259		
	59"	24"	273	25,200	2DU1259		
	83"	30" & 36"	300	22,400 & 20,400	2DU1283		
	107"	42" & 48"	327	18,600 & 17,000	2DU12107		
14'	59"	12" & 18"	300	32,400 & 28,200	2DU1459		
	59"	24"	300	24,600	2DU1459		
	83"	30" & 36"	327	21,800 & 19,600	2DU1483		
	107"	42" & 48"	354	17,800 & 16,600	2DU14107		
16'	59"	12" & 18"	327	31,600 & 27,600	2DU1659		
	59"	24"	327	24,200	2DU1659		
	83"	30" & 36"	354	21,200 & 18,800	2DU1683		
	107"	42" & 48"	381	16,800 & 15,000	2DU16107		
18'	59"	12" & 18"	354	31,400 & 27,400	2DU1859		
	59"	24"	354	23,800	2DU1859		
	83"	30" & 36"	381	20,800 & 18,400	2DU1883		
	107"	42" & 48"	408	16,400 & 14,800	2DU18107		
20'	59"	12" & 18"	381	31,200 & 27,200	2DU2059		
	59"	24"	381	23,400	2DU2059		
	83"	30" & 36"	408	20,400 & 18,000	2DU2083		
	107"	42" & 48"	435	16,200 & 14,600	2DU20107		

MECO OMAHA SERIES 2000 UPRIGHTS, ARMS and BRACE SETS are not interchangeable with any other rack series.

STRAIGHT ARMS							
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP			
12"	2000 lbs	7 lbs	2SA12	2SA12L			
18"	1500 lbs	8 lbs	2SA18	2SA18L			
24"	1200 lbs	9 lbs	2SA24	2SA24L			
30"	1000 lbs	10 lbs	2SA30	2SA30L			
36"	800 lbs	11 lbs	2SA36	2SA36L			
42"	700 lbs	14 lbs	2SA42	2SA42L			
48"	600 lbs	16 lbs	2SA48	2SA48L			

LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP		
12"	2000 lbs	7 lbs	2IA12	2IA12L		
18"	1500 lbs	8 lbs	2IA18	2IA18L		
24"	1200 lbs	9 lbs	2IA24	2lA24L		
30"	1000 lbs	10 lbs	2IA30	2IA30L		
36"	800 lbs	11 lbs	2IA36	2IA36L		
42"	700 lbs	14 lbs	2IA42	2lA42L		
48"	600 lbs	16 lbs	2IA48	2IA48L		

INCLINED ARMS

 ${\bf STRAIGHT\ ARMS\ } \ have\ a\ minimum\ pitch\ of\ \$\$"\ per\ foot\ to\ compensate\ for\ deflection.\ Arm\ capacities\ are\ based\ on\ an\ evenly\ distributed\ load.$

 ${\bf INCLINED}$ ARMS have a pitch of 20 degrees or approximately 4.36" per foot. Arm capacities are based on an evenly distributed load.



Single Sided Uprights

	HEAVY DUTY AND EXTRA HEAVY DUTY STRAIGHT ARMS						
LENGTH CAPACITY		WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP			
	24"	2400 lbs	14 lbs	2HDSA24	2HDSA24L		
	30"	2000 lbs	16 lbs	2HDSA30	2HDSA30L		
	36"	1500 lbs 2400 lbs	18 lbs 23 lbs	2HDSA36 2XHDSA36	2HDSA36L 2XHDSA36L		
	42"	1400 lbs 2400 lbs	20 lbs 26 lbs	2HDSA42 2XHDSA42	2HDSA42L 2XHDSA42L		
	48"	1000 lbs 1500 lbs 2000 lbs	21 lbs 24 lbs 29 lbs	2HDSA481M 2HDSA48 2XHDSA48	2HDSA48L1M 2HDSA48L 2XHDSA48L		

Note that arm lips are not intended to bear any portion of the load.



Double Sided Uprights

	BRACES FOR 8' UPRIGHTS – SET OF TWO MODEL NO. WEIGHT		BRACES FOR 10' - 14' U	PRIGHTS – SET OF THREE	BRACES FOR 16' - 20' UPRIGHTS – SET OF FOUR Including X-Bracing	
LENGTH*			MODEL NO.	WEIGHT	MODEL NO.	WEIGHT
23"	22B24	21 lbs	23B24	31 lbs	24B24X	66 lbs
35"	22B36	28 lbs	23B36	41 lbs	24B36X	81 lbs
41"	22B42	31 lbs	23B42	47 lbs	24B42X	90 lbs
47"	22B48	35 lbs	23B48	52 lbs	24B48X	97 lbs
59"	22B60	42 lbs	23B60	62 lbs	24B60X	113 lbs
71"	22B72	49 lbs	23B72	73 lbs	24B72X	130 lbs
83"	22B84	56 lbs	23B84	83 lbs	24B84X	147 lbs
95"	22B96	63 lbs	23B96	94 lbs	24B96XX	182 lbs
119"	22B120	113 lbs	23B120	170 lbs	24B120XX	283 lbs

^{*} Length of braces is measured from center of upright to center of upright.

ALL WEIGHTS INCLUDE HARDWARE



MODERN EQUIPMENT COMPANY, INC.

OMAHA

SERIES 3000 HEAVY DUTY CANTILEVER RACK

UPRIGHTS

FOR YOUR NORMAL INDUSTRIAL STORAGE REQUIREMENTS

	SINGLE SIDED UPRIGHTS					MINIAL INDUS	THAL STORAG	DOUBLE SIDED UPRIGHTS				
	HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL NO.	HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL NO.
	8'	31" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	217 225 243 243 261 261 279	23,000 & 19,200 16,500 14,400 12,800 11,500 10,400 9,600 & 8,800	U831-NS U837-NS U849-NS U849-NS U861-NS U861-NS U874-NS	8'	53" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	253 270 295 295 329 329 364	46,000 & 38,400 33,000 28,800 25,600 23,000 20,800 19,200 & 17,600	DU853-NS DU865-NS DU882-NS DU882-NS DU8106-NS DU8106-NS DU8130-NS
	10'	31" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	255 263 281 281 299 299 317	22,200 & 18,600 16,100 14,100 12,500 11,300 10,200 9,400 & 8,700	U1031-NS U1037-NS U1049-NS U1049-NS U1061-NS U1061-NS U1074-NS	10'	53" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	291 308 333 333 367 367 402	44,400 & 37,200 32,200 28,200 25,000 22,600 20,400 18,800 & 17,400	DU1053-NS DU1065-NS DU1082-NS DU1082-NS DU10106-NS DU10106-NS DU10130-NS
)	12'	31" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	291 299 317 317 335 335 353	21,300 & 18,000 15,600 13,700 12,200 11,000 10,100 9,200 & 8,600	U1231-NS U1237-NS U1249-NS U1249-NS U1261-NS U1261-NS U1274-NS	12'	53" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	327 344 369 369 403 403 438	42,600 & 36,000 31,200 27,400 24,400 22,000 20,200 18,400 & 17,200	DU1253-NS DU1265-NS DU1282-NS DU1282-NS DU12106-NS DU12106-NS DU12130-NS
/ r I	14'	37" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	338 338 356 356 373 373 391	20,500 & 17,400 15,100 13,300 11,800 10,700 9,800 9,000 & 8,300	U1437-NS U1437-NS U1449-NS U1449-NS U1461-NS U1461-NS U1474-NS	14'	65" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	382 382 407 407 442 442 476	41,000 & 34,800 30,200 26,600 23,600 21,400 19,600 18,000 & 16,600	DU1465-NS DU1465-NS DU1482-NS DU1482-NS DU14106-NS DU14106-NS DU14130-NS
t d	15'	37" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	358 358 375 375 393 393 411	20,000 & 17,100 14,800 13,200 11,600 10,500 9,700 8,900 & 8,300	U1537-NS U1537-NS U1549-NS U1549-NS U1561-NS U1561-NS U1574-NS	15'	65" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	402 402 427 427 462 462 496	40,000 & 34,200 29,600 26,400 23,200 21,000 19,400 17,800 & 16,600	DU1565-NS DU1565-NS DU1582-NS DU1582-NS DU15106-NS DU15106-NS DU15130-NS
	16'	37" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	376 376 393 393 411 411 429	19,300 & 16,600 14,400 12,800 11,300 10,400 9,500 8,800 & 8,200	U1637-NS U1637-NS U1649-NS U1649-NS U1661-NS U1661-NS U1674-NS	16'	65" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	420 420 445 445 479 479 514	38,600 & 33,200 28,800 25,600 22,600 20,800 19,000 17,600 & 16,400	DU1665-NS DU1665-NS DU1682-NS DU1682-NS DU16106-NS DU16106-NS DU16130-NS
	18'	49" 49" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	429 429 429 429 446 446 464	18,200 & 15,600 13,800 12,300 10,800 9,900 9,200 8,500 & 8,000	U1849-NS U1849-NS U1849-NS U1849-NS U1861-NS U1861-NS U1874-NS	18'	82" 82" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	480 480 480 480 515 515 549	36,400 & 31,200 27,600 24,600 21,600 19,800 18,400 17,000 & 16,000	DU1882-NS DU1882-NS DU1882-NS DU1882-NS DU18106-NS DU18106-NS DU18130-NS
	20'	49" 49" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	464 464 464 464 481 481 500	16,700 & 14,600 12,900 11,700 10,400 9,400 8,800 8,100 & 7,600	U2049-NS U2049-NS U2049-NS U2049-NS U2061-NS U2061-NS U2074-NS	20'	82" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	516 516 516 516 550 550 584	33,400 & 29,200 25,800 23,400 20,800 18,800 17,600 16,200 & 15,200	DU2082-NS DU2082-NS DU2082-NS DU2082-NS DU20106-NS DU20106-NS DU20130-NS

A MECO **OMAHA** rack system can be specifically designed to meet your individual requirements. MECO OMAHA representatives will work with you to develop the most feasible and economical rack system for your special

situation.

BRACE SETS

All braces can be used on SERIES 3000, SERIES 4000 or SERIES 5000 uprights only.



	FOR 8' UPRIGHTS SET OF TWO			I' UPRIGHTS THREE	FOR 15' - 20' UPRIGHTS SET OF FOUR INCLUDING X-BRACING		
LENGTH*	MODEL NO.	WEIGHT	MODEL NO.	WEIGHT	MODEL NO.	WEIGHT	
24"	2B24	21 lbs	3B24	31 lbs	4B24X	66 lbs	
36"	2B36	28 lbs	3B36	41 lbs	4B36X	81 lbs	
42"	2B42	31 lbs	3B42	47 lbs	4B42X	90 lbs	
48"	2B48	35 lbs	3B48	52 lbs	4B48X	97 lbs	
60"	2B60	42 lbs	3B60	62 lbs	4B60X	113 lbs	
72"	2B72	49 lbs	3B72	73 lbs	4B72X	130 lbs	
84"	2B84	56 lbs	3B84	83 lbs	4B84X	147 lbs	
96"	2B96	63 lbs	3B96	94 lbs	4B96XX	182 lbs	
120"	2B120	113 lbs	3B120	170 lbs	4B120XX	283 lbs	

^{*}Length of braces is measured from center of upright to center of upright.

ALL WEIGHTS INCLUDE HARDWARE



26 BUYER'S GUIDE

SERIES 4000 STANDARD HEAVY DUTY CANTILEVER RACK UPRIGHTS

FOR YOUR NORMAL HEAVY DUTY INDUSTRIAL STORAGE REQUIREMENTS

	SINGLE SIDED UPRIGHTS							DOUBLE S	SIDED UPR	IGHTS	
HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL NO.	HEIGHT OF UPRIGHT	LENGTH OF BASE	LENGTH OF ARM	WEIGHT (LBS)	CAPACITY (LBS)	MODEL NO.
8'	31" 37" 49" 49" 61" 61"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	237 245 263 263 281 281 299	28,600 & 24,700 21,500 18,300 16,000 14,200 12,800 11,600 & 10,700	U831 U837 U849 U849 U861 U861 U874	8'	53" 65" 82" 82" 106" 106"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	273 290 315 315 349 349 384	57,200 & 49,400 43,000 36,600 32,000 28,400 25,600 23,200 & 21,400	DU853 DU865 DU882 DU882 DU8106 DU8106 DU8130
10'	31" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	275 283 301 301 319 319 337	28,500 & 24,600 21,300 18,200 15,800 14,100 12,600 11,500 & 10,600	U1031 U1037 U1049 U1049 U1061 U1061 U1074	10'	53" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	311 328 353 353 387 387 422	57,000 & 49,200 42,600 36,400 31,600 28,200 25,200 23,000 & 21,200	DU1053 DU1065 DU1082 DU1082 DU10106 DU10106 DU10130
12'	31" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	311 319 337 337 355 355 373	28,200 & 24,400 20,900 17,800 15,600 13,900 12,500 11,400 & 10,500	U1231 U1237 U1249 U1249 U1261 U1261 U1274	12'	53" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	347 364 389 389 423 423 458	56,400 & 48,800 41,800 35,600 31,200 27,800 25,000 22,800 & 21,000	DU1253 DU1265 DU1282 DU1282 DU12106 DU12106 DU12130
14'	37" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	358 358 376 376 393 393 411	27,400 & 23,400 20,200 17,600 15,400 13,700 12,400 11,300 & 10,400	U1437 U1437 U1449 U1449 U1461 U1461 U1474	14'	65" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	402 402 427 427 462 462 496	54,800 & 46,800 40,400 35,200 30,800 27,400 24,800 22,600 & 20,800	DU1465 DU1465 DU1482 DU1482 DU14106 DU14106 DU14130
15'	37" 37" 49" 49" 61" 61" 74"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	378 378 395 395 413 413 431	27,100 & 22,600 19,200 16,900 15,000 13,600 12,300 11,200 & 10,300	U1537 U1537 U1549 U1549 U1561 U1561 U1574	15'	65" 65" 82" 82" 106" 106"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	422 422 447 447 482 482 516	54,200 & 45,200 38,400 33,800 30,000 27,200 24,600 22,400 & 20,600	DU1565 DU1565 DU1582 DU1582 DU15106 DU15106 DU15130
16'	37" 37" 49" 49" 61" 61"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	396 396 413 413 431 431 449	23,700 & 20,300 17,600 15,300 14,000 12,900 12,000 11,100 & 10,300	U1637 U1637 U1649 U1649 U1661 U1661 U1674	16'	65" 65" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	440 440 465 465 499 499 534	47,400 & 40,600 35,200 30,600 28,000 25,800 24,000 22,200 & 20,600	DU1665 DU1665 DU1682 DU1682 DU16106 DU16106 DU16130
18'	49" 49" 49" 49" 61" 61"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	449 449 449 449 466 466 484	22,200 & 19,200 16,700 14,700 13,600 12,700 11,900 11,000 & 10,000	U1849 U1849 U1849 U1849 U1861 U1861 U1874	18'	82" 82" 82" 82" 106" 106" 130"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	500 500 500 500 535 535 569	44,400 & 38,400 33,400 29,400 27,200 25,400 23,800 22,000 & 20,000	DU1882 DU1882 DU1882 DU1882 DU18106 DU18106 DU18130
20'	49" 49" 49" 49" 61" 61"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	484 484 484 501 501 520	20,600 & 17,800 15,800 13,900 12,800 11,900 11,200 10,500 & 9,800	U2049 U2049 U2049 U2049 U2061 U2061 U2074	20'	82" 82" 82" 82" 106" 106"	12" & 18" 24" 30" 36" 42" 48" 54" & 60"	536 536 536 536 570 570 604	41,200 & 35,600 31,600 27,800 25,600 23,800 22,400 21,000 & 19,600	DU2082 DU2082 DU2082 DU2082 DU20106 DU20106 DU20130

A MECO OMAHA rack system can be specifically designed to meet your individual requirements. MECO OMAHA representatives will work with you to develop the most feasible and economical rack system for your special situation.

ARMS can be used on SERIES 3000, SERIES 4000 or SERIES 5000 uprights only. Capacities are based on an evenly distributed load. Note that arm lips are not intended to bear any portion of the load.

STANDARD STRAIGHT ARMS								
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP				
12"	3000 lbs	9 lbs	SA12	SA12L				
18"	2500 lbs	11 lbs	SA18	SA18L				
24"	2000 lbs	13 lbs	SA24	SA24L				
30"	1500 lbs	15 lbs	SA30	SA30L				
36"	1200 lbs	17 lbs	SA36	SA36L				
42"	1100 lbs	19 lbs	SA42	SA42L				
48"	1000 lbs	21 lbs	SA48	SA48L				
54"	800 lbs	24 lbs	SA54	SA54L				
60"	600 lbs	26 lbs	SA60	SA60L				

STRAIGHT ARMS through 48" long have a minimum pitch of 3/8" per foot to compensate for deflection. 54" and 60" arms have a minimum pitch of 5/8" per foot.

	STANDARD INCLINED ARMS									
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP						
12"	3000 lbs	9 lbs	IA12	IA12L						
18"	2500 lbs	11 lbs	IA18	IA18L						
24"	2000 lbs	13 lbs	IA24	IA24L						
30"	1500 lbs	15 lbs	IA30	IA30L						
36"	1200 lbs	17 lbs	IA36	IA36L						
42"	1100 lbs	22 lbs	IA42	IA42L						
48"	1000 lbs	23 lbs	IA48	IA48L						

 ${\bf INCLINED}$ ARMS have a pitch of 20 degrees or approximately 4.36" per foot.

See page 28 for Heavy Duty and Extra Heavy Duty Straight Arms for use with uprights on pages 26 and 27.

ALL WEIGHTS INCLUDE HARDWARE

SERIES 5000 EXTRA HEAVY DUTY CANTILEVER RACK

UPRIGHTS

FOR STORAGE REQUIREMENTS WHICH DEMAND HEAVIER CAPACITY RACKS

MECO OMAHA SERIES 5000 CANTILEVER **RACK solves** your extra heavy duty storage problems and easily handles your toughest storage requirements. **Contact your MECO OMAHA** representative for your special storage needs.

	s	INGLE SIDE	D UPRIGHT	rs	
HEIGHT OF	LENGTH	LENGTH	WEIGHT	CAPACITY (LBS)	MODEL
UPRIGHT	OF BASE	OF ARM	(LBS)		NO.
12'	40"	24"	410	28,700	XU1240
	52"	30"	432	24,800	XU1252
	52"	36"	432	21,900	XU1252
	64"	42"	454	19,600	XU1264
	64"	48"	454	17,700	XU1264
	76"	54"	477	16,100	XU1276
	76"	60"	477	14,900	XU1276
14'	40"	24"	455	28,400	XU1440
	52"	30"	477	24,700	XU1452
	52"	36"	477	21,000	XU1452
	64"	42"	499	19,100	XU1464
	64"	48"	499	17,600	XU1464
	76"	54"	522	16,000	XU1476
	76"	60"	522	14,600	XU1476
15'	52"	24"	497	28,200	XU1552
	52"	30"	497	22,600	XU1552
	52"	36"	497	20,700	XU1552
	64"	42"	519	18,900	XU1564
	64"	48"	519	17,400	XU1564
	76"	54"	542	15,900	XU1576
	76"	60"	542	14,500	XU1576
16'	52"	24"	522	27,600	XU1652
	52"	30"	522	24,300	XU1652
	52"	36"	522	20,500	XU1652
	64"	42"	544	18,700	XU1664
	64"	48"	544	17,200	XU1664
	76"	54"	567	15,700	XU1676
	76"	60"	567	14,400	XU1676
18'	52"	24"	565	25,900	XU1852
	52"	30"	565	23,100	XU1852
	52"	36"	565	20,400	XU1852
	64"	42"	587	18,200	XU1864
	64"	48"	587	16,800	XU1864
	76"	54"	610	15,300	XU1876
	76"	60"	610	14,100	XU1876
20'	52"	24"	607	25,300	XU2052
	52"	30"	607	21,800	XU2052
	52"	36"	607	19,700	XU2052
	64"	42"	629	17,600	XU2064
	64"	48"	629	16,300	XU2064
	76"	54"	652	14,900	XU2076
	76"	60"	652	13,800	XU2076

	D	OUBLE SIDE	D UPRIGH	TS	
HEIGHT OF	LENGTH	LENGTH	WEIGHT	CAPACITY (LBS)	MODEL
UPRIGHT	OF BASE	OF ARM	(LBS)		NO.
12'	66"	24"	464	57,400	XDU1266
	84"	30"	498	49,600	XDU1284
	84"	36"	498	43,800	XDU1284
	108"	42"	542	39,200	XDU12108
	108"	48"	542	35,400	XDU12108
	132"	54"	586	32,200	XDU12132
	132"	60"	586	29,800	XDU12132
14'	66"	24"	509	56,800	XDU1466
	84"	30"	543	49,400	XDU1484
	84"	36"	543	42,000	XDU1484
	108"	42"	587	38,200	XDU14108
	108"	48"	587	35,200	XDU14108
	132"	54"	631	32,000	XDU14132
	132"	60"	631	29,200	XDU14132
15'	84"	24"	563	56,400	XDU1584
	84"	30"	563	45,200	XDU1584
	84"	36"	563	41,400	XDU1584
	108"	42"	607	37,800	XDU15108
	108"	48"	607	34,800	XDU15108
	132"	54"	651	31,800	XDU15132
	132"	60"	651	29,000	XDU15132
16'	84"	24"	588	55,200	XDU1684
	84"	30"	588	48,600	XDU1684
	84"	36"	588	41,000	XDU1684
	108"	42"	632	37,400	XDU16108
	108"	48"	632	34,400	XDU16108
	132"	54"	676	31,400	XDU16132
	132"	60"	676	28,800	XDU16132
18'	84" 84" 84" 108" 108" 132"	24" 30" 36" 42" 48" 54" 60"	630 630 630 674 674 719 719	51,800 46,200 40,800 36,400 33,600 30,600 28,200	XDU1884 XDU1884 XDU1884 XDU18108 XDU18108 XDU18132 XDU18132
20'	84"	24"	673	50,600	XDU2084
	84"	30"	673	43,600	XDU2084
	84"	36"	673	39,400	XDU2084
	108"	42"	717	35,200	XDU20108
	108"	48"	717	32,600	XDU20108
	132"	54"	761	29,800	XDU20132
	132"	60"	761	27,600	XDU20132

ARMS can be used on SERIES 3000, SERIES 4000 or SERIES 5000 uprights only. Capacities are based on an evenly distributed load. Note that arm lips are not intended to bear any portion of the load.

HEAV	Y DUTY AND	EXTRA HEAV	/Y DUTY STRAIG	HT ARMS
LENGTH	CAPACITY	WEIGHT	MODEL NO. WITHOUT LIP	MODEL NO. WITH LIP
36"	2175 lbs	28 lbs	HDSA36	HDSA36L
	3400 lbs	34 lbs	XHDSA36	XHDSA36L
42"	1865 lbs	31 lbs	HDSA42	HDSA42L
	2900 lbs	37 lbs	XHDSA42	XHDSA42L
48"	1630 lbs	34 lbs	HDSA48	HDSA48L
	2000 lbs	36 lbs	HDSA482M	HDSA48L2M
	2500 lbs	40 lbs	XHDSA48	XHDSA48L
	3000 lbs	39 lbs	XHDSA483M	XHDSA48L3M
	4000 lbs	51 lbs	XHDSA484M	XHDSA48L4M
54"	1440 lbs	38 lbs	HDSA54	HDSA54L
	2000 lbs	44 lbs	XHDSA54	XHDSA54L
60"	1300 lbs	42 lbs	HDSA60	HDSA60L
	1650 lbs	46 lbs	XHDSA60	XHDSA60L
	2000 lbs	61 lbs	XHDSA602M	XHDSA60L2M

	MAXIMUM STANDARD ARMS PER UPRIGHT (UPRIGHT CAPACITIES MUST BE OBSERVED)							
UPRIGHT	SINGLE UPRIGHT	DOUBLE UPRIGHT						
8'	9	18						
10'	12	24						
12'	14	28						
14'	17	34						
15'	18	36						
16'	20	40						
18'	22	44						
20'	24	48						

ALL WEIGHTS INCLUDE HARDWARE

See pages 26 and 27 for Brace Sets, Standard Straight Arms and Standard Inclined Arms for use with Series 5000 uprights.

CANTILEVER RACK STARTER AND ADD-ON UNITS

A COMPLETE STORAGE SYSTEM DESIGNED WITH FLEXIBILITY AND SIMPLICITY IN MIND

MECO OMAHA has assembled the most popular Series 1000 and Series 4000 cantilever components to create Starter and Add-On units—take the guesswork out of selecting a rack system! Order a single or double sided starter unit consisting of 2 uprights, straight arms and braces to assemble a single bay storage unit.

Create a continuous rack system with add-on units which include 1 Series 1000 upright, straight arms and the appropriate brace set. Choose models in upright heights of 6', 8' or 10'. Series 4000 models are available in 8', 10' and 12' heights and easily handle lighter capacity requirements.

SERIES 1000 MEDIUM DUTY CANTILEVER RACK

STARTER UNITS

INCLUDES: 2 UPRIGHTS, STRAIGHT ARMS, 1 BRACE SET (47" BRACE SET FOR 6' AND 8' UPRIGHTS, 71" BRACE SET FOR 10' UPRIGHTS)

MODEL	UPRIGHT		BASE		ARMS*		WEIGHT		
MODEL NO.	HEIGHT (FT)	CAPACITY (LBS)	LENGTH (IN)	LENGTH (IN)	QUANTITY	CAPACITY (LBS)	WEIGHT (LBS)		
	SINGLE SIDED UNITS								
SM6	6	8,100	33	12	6	1,000	235		
SM8	8	5,300	33	24	8	600	291		
SM10	10	3,800	45	36	12	400	405		
			DOUBLE SI	DED UNITS	;				
SMD6	6	16,200	54	12	12	1,000	305		
SMD8	8	10,600	54	24	16	600	389		
SMD10	10	7,600	78	36	24	400	575		

ADD-ON UNITS

INCLUDES: 1 UPRIGHT, STRAIGHT ARMS, 1 BRACE SET (47" BRACE SET FOR 6' AND 8' UPRIGHTS, 71" BRACE SET FOR 10' UPRIGHTS)

MODEL	AR	MS*	WEIGHT (LBS)	
MODEL NO.	LENGTH (IN)	QUANTITY		
	SINGLE SI	DED UNITS		
AM6	12	3	135	
AM8	24	4	163	
AM10	36	6	227	
	DOUBLE S	DED UNITS		
AMD6	12	6	170	
AMD8	24	8	212	
AMD10	36	12	312	

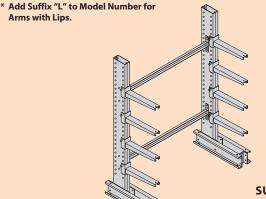
SERIES 4000 STANDARD HEAVY DUTY CANTILEVER RACK

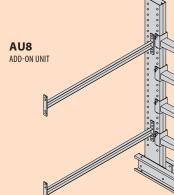
	STARTER UNITS INCLUDES: 2 UPRIGHTS, STRAIGHT ARMS, 6' BRACE SET										
MODEL	UPRIGHT		BASE		ARMS*		WEIGHT				
NO.	HEIGHT (FT)	CAPACITY (LBS)	LENGTH (IN)	LENGTH (IN)	QUANTITY	CAPACITY (LBS)	(LBS)				
SINGLE SIDED UNITS											
SU8	8	21,500	37	24	8	2,000	643				
SU10	10	15,800	49	36	12	1,200	879				
SU12	12	12,500	61	48	16	1,000	1,119				
			DOUBLE SI	DED UNITS							
SDU8	8	43,000	65	24	16	2,000	837				
SDU10	10	31,600	82	36	24	1,200	1,187				
SDU12	12	25,000	106	48	32	1,000	1,591				

ADD-ON	UNITS

INCLUDES: 1 UPRIGHT, STRAIGHT ARMS, 6' BRACE SET

MODEL NO.	ARMS*		WEIGHT	
	LENGTH (IN)	QUANTITY	(LBS)	
SINGLE SIDED UNITS				
AU8	24	4	346	
AU10	36	6	476	
AU12	48	8	596	
DOUBLE SIDED UNITS				
ADU8	24	8	443	
ADU10	36	12	630	
ADU12	48	16	832	

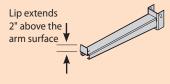




SU8 STARTER UNIT

^{*}Add Suffix "L" to Model Number for Arms with Lips.

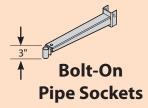
CANTILEVER RACK ACCESSORIES and HEAVYWEIGHT STRUCTURAL CANTILEVER RACK



Bolt-On Arm Lips

All **MECO OMAHA** cantilever arms are factory punched to accept a bolt-on lip at any time. Lips can also be removed when they are no longer required. Lips are not intended to bear any portion of the load.

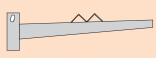
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Pipe sockets can be field installed or removed as needs dictate—just like bolt-on lips. Inside diameter of the socket is 13/8". Removable pipe is not included. Pipe sockets are not intended to bear any portion of the load

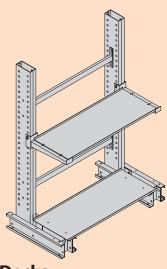


Add a plywood deck to the cantilever system to store bulky items such as boxes, cartons and furniture. **MECO OMAHA** will pre-engineer the saddles to accommodate 2x4 cross supports. Saddles must be positioned along the arm to ensure equal distribution of weight. Deck support saddles can also be provided for the bases. Saddles must be fastened to the arms and bases. Field drilling is required. Fasteners are not included. Other saddle styles available. Please inquire.



Welded Axle Cradles

Reels, spools and rolls can be stored between arms with the addition of axle cradles. Axle is not included.



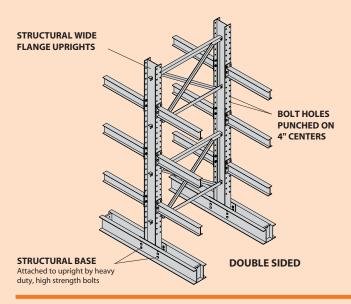
Roof Supports

Double Sided

Turn a cantilever rack system into covered storage with **MECO OMAHA** roof supports. Can be used as single or double sided roof (depending on length of base used). Purlin clips included. **NOTE:** The use of roof supports can significantly reduce the rack's capacity due to wind and snow loads. **MECO OMAHA** will custom design the roof supports to conform with local wind and snow load conditions.

Steel Decks

MECO OMAHA offers optional steel decks to withstand the harshest industrial environment. Ideal for storage of short lengths of material, dies, castings and other items that require an uninterrupted length of heavy duty decking. Steel angles are welded to the underside of the deck for additional strength. Arms and decks are precision drilled to accept mounting hardware.



Structural Cantilever Rack

Select a **MECO OMAHA** Structural Cantilever Rack system when your load requirements surpass normal capacities. Uprights are fabricated from rugged structural wide flange beams. Heights are available through 24 feet. Bolt holes are punched on 4" centers the full height of the upright. Both single sided and double sided uprights are available. Structural bases are attached to the uprights by heavy duty, high strength bolts. Load on bases does not affect the total upright capacity.